

CALIBRATION SERVICES

	New Gage List Price	Inservice Gage List Price
Thread Plug Gages		
Short Form Certification	7.00	9.00
Long Form Certification	11.00	19.00
Thread Ring Gages		
Short Form Certification	7.00	11.00
Long Form Certification	11.00	21.00
Pipe Plug Gages		
Short Form Certification	6.00	16.00
Long Form Certification	15.00	30.00
Pipe Ring Gages		
Short Form Certification	7.00	18.00
Long Form Certification	15.00	33.00
Plain Cylindrical Plug or Ring Gages		
Long Form Certification		
.040 to and incl. 2.010 diameter	10.00	18.00
2.0101 to and incl. 5.510 diameter	14.00	21.00
5.5101 to and incl. 11.000 diameter	18.00	30.00
11.0001 and above	28.00	43.00

Certificates of Compliance supplied at No Charge on all new products upon request.

Definitions

Short Form Certifications are certifications with one P.D. reading taken in the center of the gage.

Long Form Certifications are certifications with multiple readings and measurements for all gage characteristics.

PLAIN CYLINDRICAL GAGE TOLERANCES

SIZE RANGE, INCHES		TOLERANCES, INCHES				
ABOVE 1	TO & INCLUDING 2	XX 3	X 4	Y 5	Z 6	ZZ 7
0.020	0.825	0.00002	0.00004	0.00007	0.00010	0.00020
0.825	1.510	0.00003	0.00006	0.00009	0.00012	0.00024
1.510	2.510	0.00004	0.00008	0.00012	0.00016	0.00032
2.510	4.510	0.00005	0.00010	0.00015	0.00020	0.00040
4.510	6.510	0.000065	0.00013	0.00019	0.00025	0.00050
6.510	9.010	0.00008	0.00016	0.00024	0.00032	0.00064
9.010	12.010	0.00010	0.00020	0.00030	0.00040	0.00080