

# WIRES (REVERSIBLE) STEEL & CHROME

Unilateral Tolerance  
 GO - Plus Tolerance  
 NO GO - Minus Tolerance  
 All Members - 2 inches (50.8 mm) long



XXX Wire - Add 100% to XX prices.

SIZE — RANGE	CLASS	STEEL GO OR NO GO			CHROME GO OR NO GO			HANDLE	
		1	2-4	5-9	1	2-4	5-9	NO.	PRICE
.015 in to .030 in .381 mm to .762 mm	XX	40.00	36.00	33.00	<b>NOT AVAILABLE</b>			1W	11.00
	X	29.00	26.00	24.00					
	Y	27.00	25.00	22.00					
	Z	22.00	20.00	18.00					
.0301 in to .075 in .762 mm to 1.91 mm	XX	20.00	18.00	16.00	26.00	23.00	21.00	1W	11.00
	X	16.00	15.00	13.00	21.00	19.00	17.00		
	Y	15.00	14.00	12.00	19.00	18.00	16.00		
	Z	13.00	12.00	10.00	16.00	15.00	13.00		
.0751 in to .180 in 1.91 mm to 4.57 mm	XX	22.00	20.00	18.00	28.00	26.00	23.00	2W	11.00
	X	19.00	17.00	16.00	24.00	22.00	20.00		
	Y	18.00	16.00	15.00	23.00	21.00	19.00		
	Z	14.00	13.00	12.00	18.00	16.00	15.00		
.1801 in to .281 in 4.57 mm to 7.14 mm	XX	23.00	21.00	19.00	30.00	27.00	24.00	3W	12.00
	X	20.00	18.00	16.00	26.00	23.00	21.00		
	Y	19.00	17.00	15.00	24.00	22.00	20.00		
	Z	15.00	14.00	12.00	19.00	18.00	16.00		
.2811 in to .406 in 7.14 mm to 10.31 mm	XX	24.00	22.00	20.00	31.00	28.00	25.00	4W	13.00
	X	21.00	19.00	17.00	27.00	24.00	22.00		
	Y	20.00	18.00	16.00	26.00	23.00	21.00		
	Z	16.00	15.00	13.00	20.00	19.00	17.00		
.4061 in to .510 in 10.31 mm to 12.95 mm	XX	25.00	23.00	21.00	34.00	30.00	26.00	5W	13.00
	X	23.00	21.00	19.00	30.00	27.00	24.00		
	Y	21.00	19.00	17.00	27.00	24.00	22.00		
	Z	17.00	16.00	14.00	22.00	21.00	18.00		
.5101 in to .635 in 12.95 mm to 16.13 mm	XX	27.00	25.00	22.00	37.00	34.00	28.00	6W	14.00
	X	24.00	22.00	20.00	31.00	28.00	25.00		
	Y	22.00	20.00	18.00	28.00	26.00	23.00		
	Z	18.00	16.00	15.00	23.00	21.00	19.00		
.6351 in to .760 in 16.13 mm to 19.30 mm	XX	28.00	25.00	23.00	38.00	36.00	29.00	7W	17.00
	X	25.00	23.00	21.00	34.00	30.00	26.00		
	Y	23.00	21.00	19.00	30.00	27.00	24.00		
	Z	19.00	17.00	16.00	24.00	22.00	20.00		
.7601 in to 1.010 in 19.30 mm to 25.65 mm	XX	52.00	47.00	42.00	69.00	62.00	56.00	8W	22.00
	X	47.00	43.00	38.00	62.00	57.00	49.00		
	Y	43.00	39.00	35.00	57.00	50.00	45.00		
	Z	35.00	30.00	26.00	44.00	41.00	36.00		

## TOLERANCE: .015" - .825" | .825" - 1.510"

XX = .00002  
 X = .00004  
 Y = .00007  
 Z = .0001

XX = .00003  
 X = .00006  
 Y = .00009  
 Z = .00012

# EXTRA LENGTH REVERSIBLES

SIZE — RANGE	CLASS	LENGTH			
		3"	4"	5"	6"
.0300" to .0750" .762mm - 1.91 mm	XX	92.00	141.00	QUOTED ON REQUEST	
	X	81.00	122.00		
	Y or Z	69.00	104.00		
.0751" to .1800" 1.91 mm - 4.57 mm	XX	77.00	106.00	136.00	167.00
	X	65.00	90.00	117.00	143.00
	Y or Z	55.00	76.00	96.00	119.00
.1801" to .2810" 4.57 mm - 7.14 mm	XX	69.00	98.00	126.00	153.00
	X	59.00	82.00	105.00	128.00
	Y or Z	49.00	69.00	89.00	109.00
.2811" - .4060" 7.14 mm - 10.31 mm	XX	72.00	101.00	128.00	156.00
	X	60.00	84.00	108.00	132.00
	Y or Z	51.00	70.00	91.00	111.00
.4061" to .5100" 10.31 mm - 12.95 mm	XX	73.00	103.00	131.00	160.00
	X	61.00	85.00	109.00	134.00
	Y or Z	51.00	72.00	91.00	112.00
.5101" to .6350" 12.95 mm - 16.13 mm	XX	76.00	105.00	134.00	164.00
	X	63.00	88.00	113.00	139.00
	Y or Z	54.00	75.00	96.00	115.00
.6351" - .7600" 16.13 mm to 19.30 mm	XX	83.00	115.00	149.00	182.00
	X	65.00	91.00	118.00	143.00
	Y or Z	59.00	82.00	105.00	129.00

*Chrome available upon request.*

DEPTH STEPS - .093" DIAMETER AND ABOVE ONLY (Price per member of same size)

STEP TOLERANCE	1 MEMBER			2 OR MORE MEMBERS		
	1 STEP	2 STEPS	4 STEPS	1 STEP	2 STEPS	4 STEPS
.001" and over	\$20.00	\$36.00	\$70.00	\$17.00	\$34.00	\$66.00
Under .001" to .0005"	\$24.00	\$40.00	\$76.00	\$22.00	\$38.00	\$71.00

**AIR GROOVES** - Add \$15.00 for first member and \$10.00 for each additional member on same order.